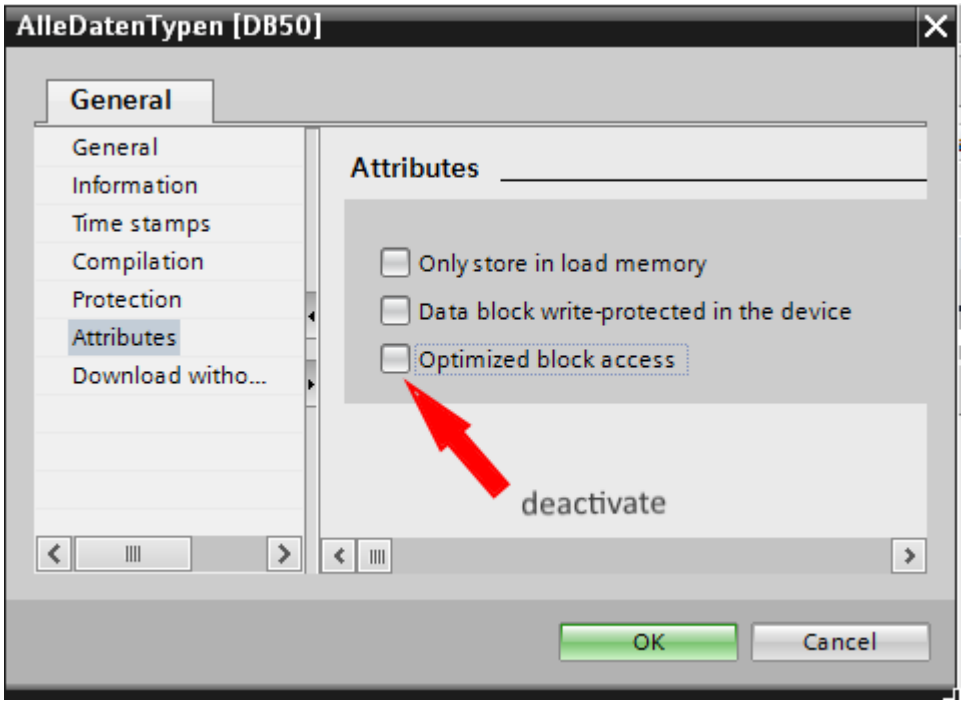
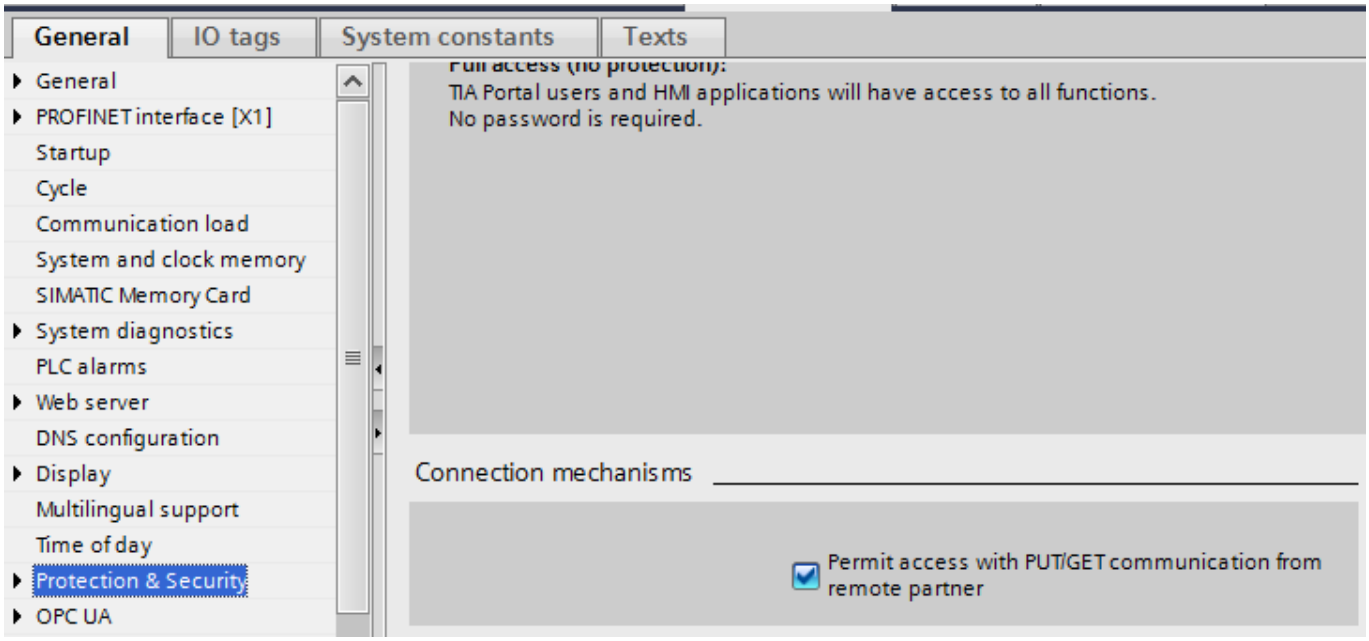
S7-1200/1500

The optimized block access needs to be deactivated in the data block attributes for access to the S7-1500 and S7-1200.

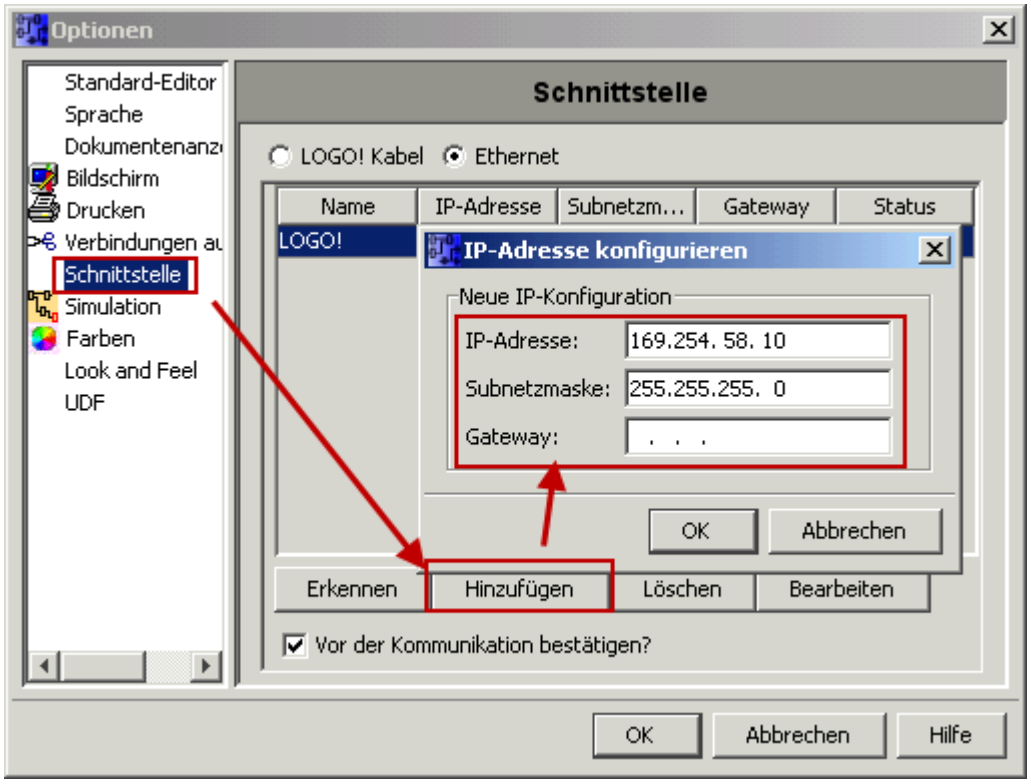


In the S7-1500 must be enabled in the communication setting in addition to the PUT / GET access . How this works you see here (snapshot from TIA Portal) .

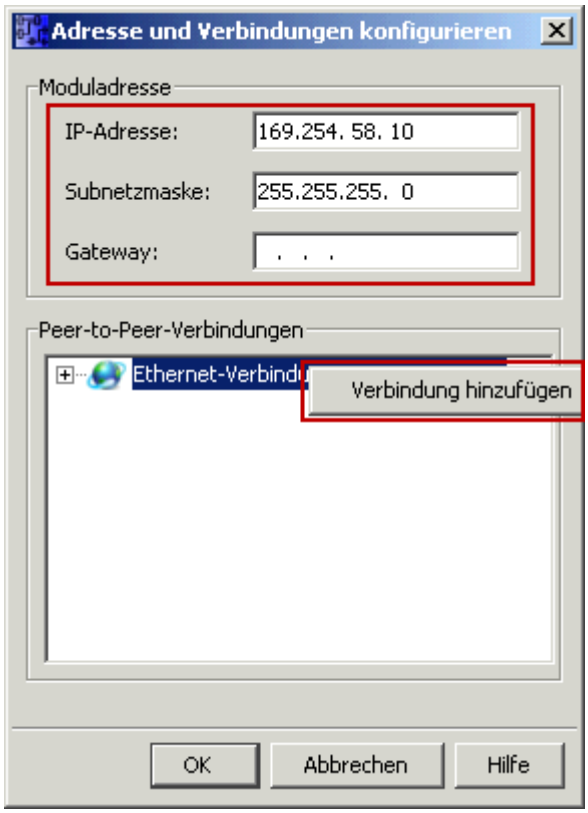


LOGO!

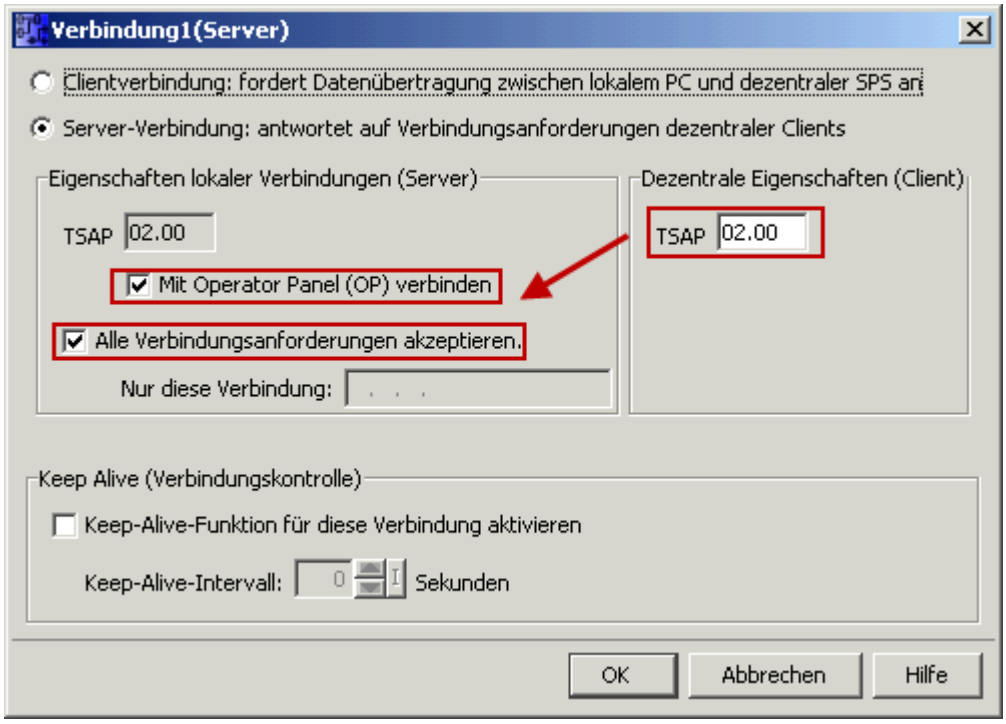
1. Use the Logo Soft Comfort the IP address of a logo! PLCs:



2. Configure PLCs so that connections from an HMI device accepted the Logo!. To do so, go to “Tools- > Ethernet Connections” and then add a new connection.



3. Double-click on the newly created connection to access the properties.

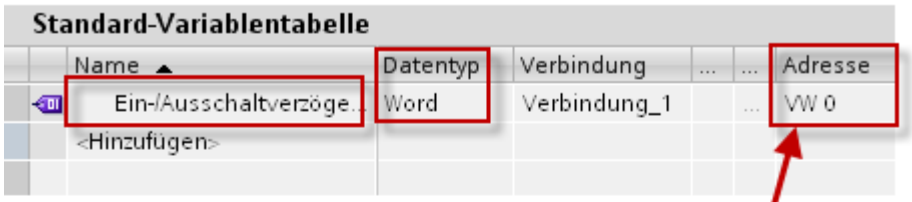


Select:

1. Server Connection
2. Local TSAP: 02:00 - 02:00 decentralized TSAP
3. accept all connections.

You can access DB1, inputs , outputs, flags , counters and timers with IP -S7 -LINK . Now put on “ Tools- > VM parameter map ” the variables that are to be transferred to the DB1.

WinCC (TIA-Portal) Variablentabelle



LOGO!Soft Comfort

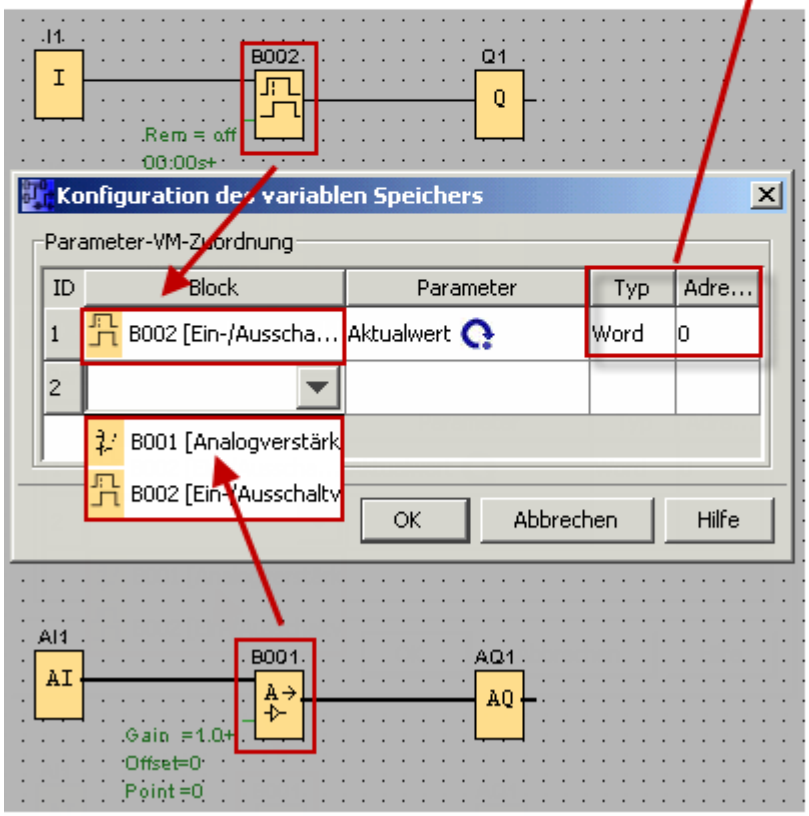


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